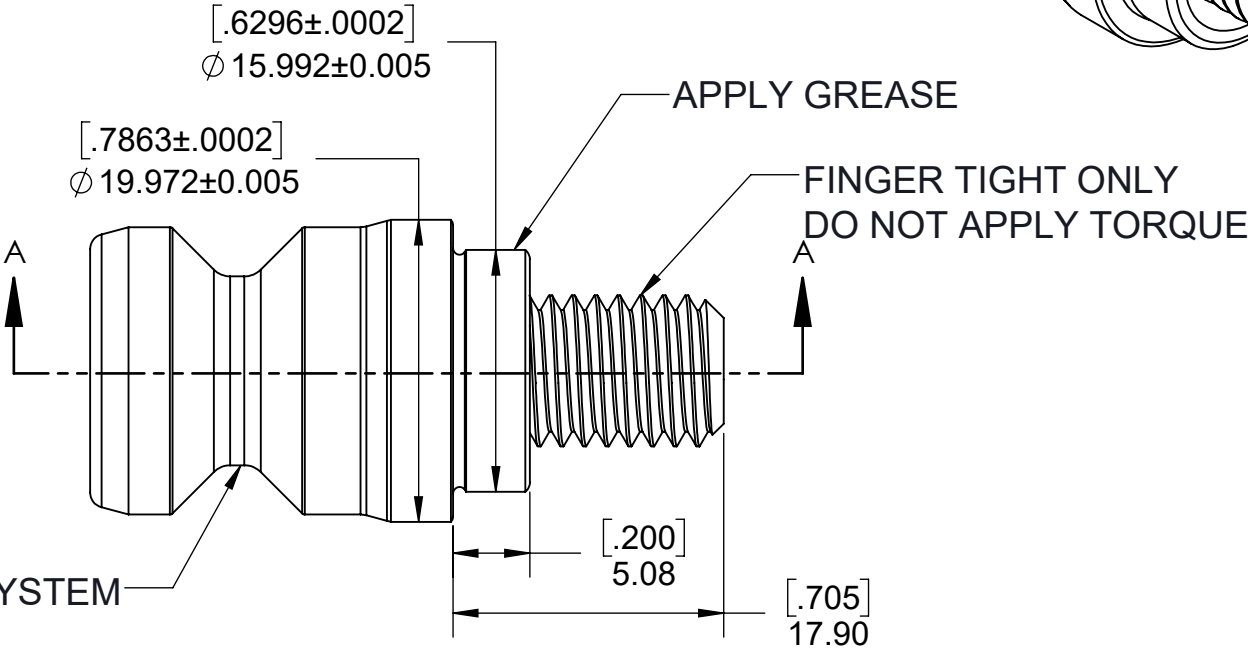
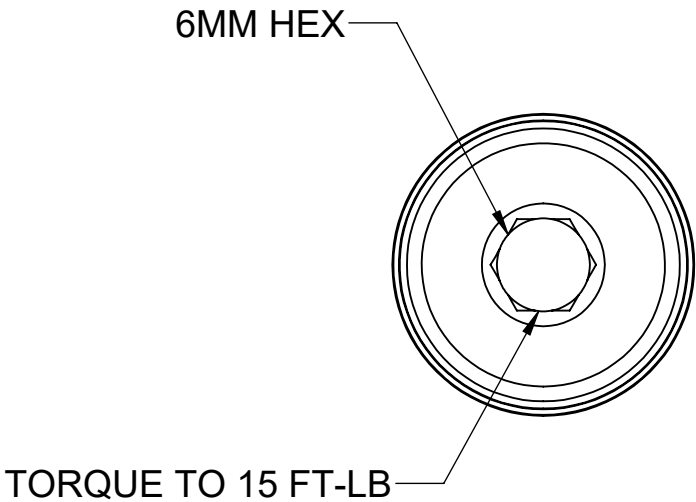
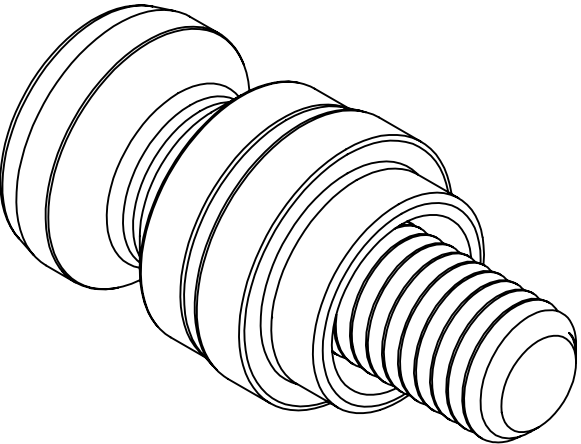
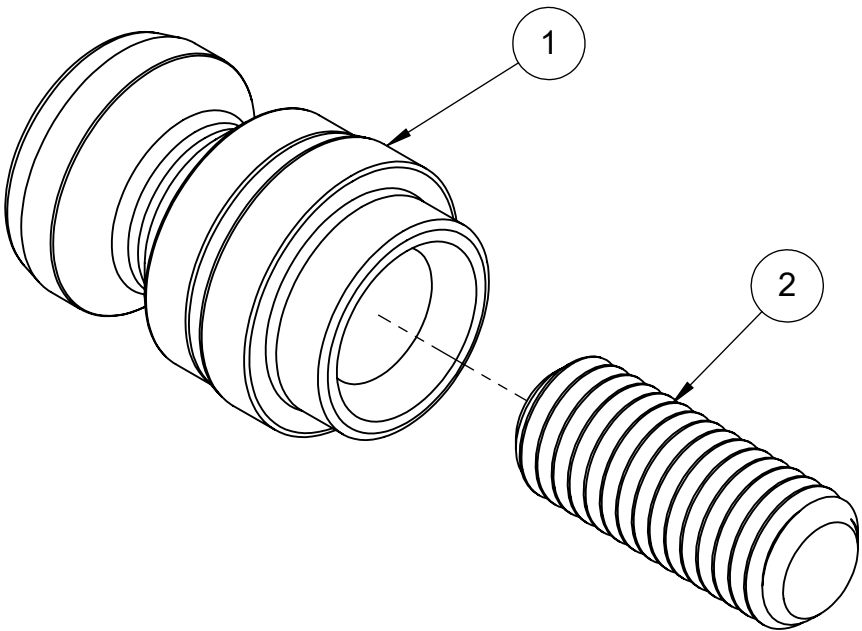
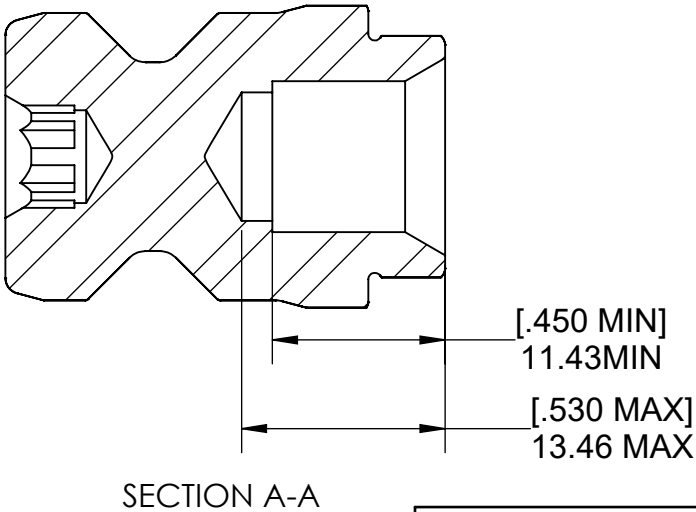


MATERIAL: AISI 8620
COMPATIBLE WITH OTHER 96MM TOP TOOLING SYSTEM

PS20F



INTERFACES WITH
5TH AXIS ROCKLOCK SYSTEM



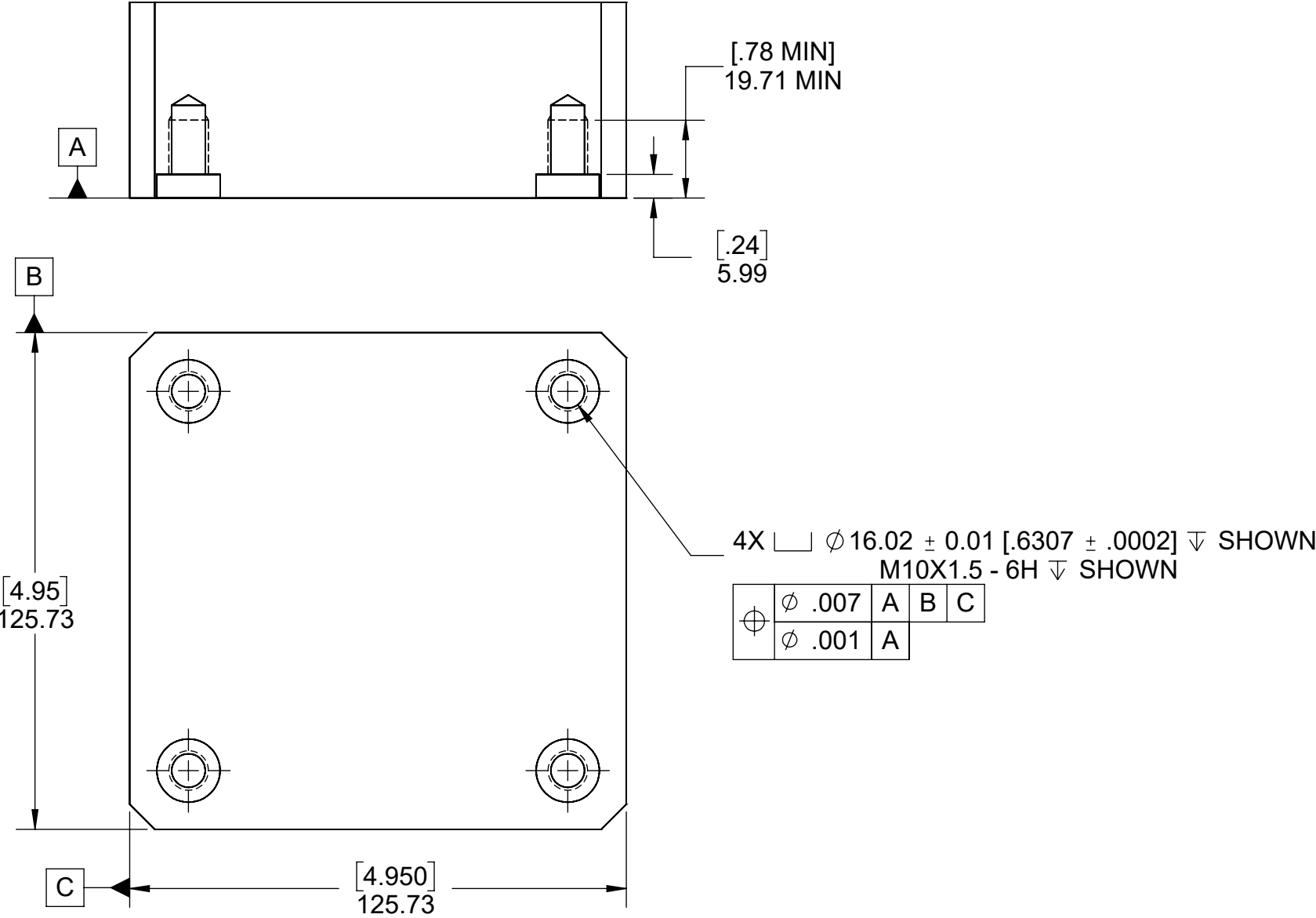
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	PS20F-1	PULL STUD, ROCKLOCK 96MM, UNASSEMBLED	1
2	M10X025.CPSS	CUP POINT SET SCREW, M10-1.5 THREAD, 25MM LENGTH	1

MILLIMETER		TOLERANCES		UNLESS OTHERWISE SPECIFIED		5 th AXIS	
DRAWN IN ACCORDANCE WITH ASME Y14.5-2009		DECIMAL		ANGLE		DESCRIPTION	
WWW.5THAXIS.COM		x ± 1.0		x ± 1°		PULL STUD, ROCKLOCK 96MM	
7140 ENGINEER ROAD SAN DIEGO, CA 92111		.x ± 0.3		.x ± 0.5°		SIZE	
P (858) 505-0432 F (858) 505-9344		xx ± 0.13		SURFACE FINISH		PART NO.	
		THIRD ANGLE PROJECTION				PS20F	
						REV	
						E	
						DO NOT SCALE DRAWING	
						SCALE 1:1	
						WEIGHT:	
						SHEET 1 OF 1	

87654321

MATERIAL: AISI 8620
COMPATIBLE WITH OTHER 96MM TOP TOOLING SYSTEM

96MM ROCKLOCK PULLSTUD HOLE PREP FOR CUSTOM TOOLING



MILLIMETER

DRAWN IN ACCORDANCE WITH
ASME Y14.5-2009

WWW.5THAXIS.COM

7140 ENGINEER ROAD
SAN DIEGO, CA 92111

P (858) 505-0432
F (858) 505-9344

TOLERANCES
UNLESS OTHERWISE SPECIFIED

DECIMAL ANGLE
x ± 1.0 x ± 1°
.x ± 0.3 .x ± 0.5°
xx ± 0.13 SURFACE FINISH

THIRD ANGLE PROJECTION

DESCRIPTION
96MM ROCKLOCK PULL STUD HOLE PREP FOR CUSTOM TOOLING

SIZE
B

PART NO.
PSHP-96

REV
E

DO NOT SCALE DRAWING

SCALE 1:1

WEIGHT:

SHEET 1 OF 1